Application No. 10/738,910 Amendment dated February 28, 2007 Reply to Office Action of August 31, 2006

Amendments to the Claims

This listing of claims will replace all prior versions and listings of claims in the application.

Listing of the Claims

1. (Currently Amended) A method of controlling the crystalline structure of ingots and castings of ferrous and nonferrous metals, in which [[the]] a melt is crystallized in helically traveling magnetic fields excited by m-phase systems of helical alternating currents, wherein said currents are hierarchically frequency and amplitude modulated, wherein said modulation is superimposed on said m-phase systems of currents in the form of pulses the method comprising:

applying a train of said m-phase systems of alternating currents in a superwave pattern to excite said helically traveling magnetic fields, a cluster of intensified energy pulses being superimposed on each m-phase system of alternating currents with a certain periodically repeated duration in time, wherein each pulse in the cluster of pulses has an amplitude that is proportional to an instantaneous amplitude of a major wave associated with the train of m-phase systems of alternating currents, and wherein each pulse in the cluster of pulses has a frequency that is proportional to an instantaneous frequency of the major wave associated with the train of m-phase systems of alternating currents.

- 2. (Currently Amended) A method of controlling the crystalline structure according to claim 1, wherein said <u>m-phase</u> systems of <u>alternating</u> currents <u>frequency and amplitude</u> modulated by said method are periodically switched on for a certain time interval and switched off with a certain time interval.
- 3. (Currently Amended) A method of controlling the crystalline structure according to claim 1 or 2, wherein [[in]] the process of continuous or semi-continuous casting, amplitude

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modulation depth and frequency deviation of each pulse in the cluster of pulses are periodically changed in time.

4. (Currently Amended) A method of controlling the crystalline structure according to claim 1 or 2, wherein [[in]] the process of casting stationary ingots and castings, amplitude modulation depth and frequency deviation of each pulse in the cluster of pulses are growing increased with increasing thickness of the crystallizing solid phase.

5-31. (Cancelled).